


SPECIFICATION**For****18/30KV-CV**

18/30(36)kV

XLPE Insulated PVC Sheathed

Power Cable

(18/30(36)kV, Cu/XLPE/CTS/PVC)

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Rev.	Date	Description
0	21/10/2019	Issued specification
1	30/04/2021	Delete cable code "0010"
2	30/1/2024	Update Table 1
3	28/3/2024	Update specification
4	4/4/2024	Change marking on cable
5	2/9/2024	Update Table 1
6	19/12/2024	Update conductor diameter
7	28/2/2025	Cancel "red" color sheath

APP. _____
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CUSTOMER

Customer Document	Rev.

Remark:

This document is based on the Customer Document for the structure and properties of electric wire and cable only. If there are different points, will be shown in deviation table.

1. Scope

This specification covers 33000V copper conductor cross-linked polyethylene (XLPE) insulated polyvinyl chloride (PVC) sheathed power cable.

The cable shall be in accordance with IEC 60502-2 : 2014.

- Flame retardant test requirements per IEC 60332-1.

2. Conductor

The conductor shall be compacted concentric stranded uncoated annealed copper conductor in accordance with IEC 60228 : 2004, Class 2.

The direction of lay shall be left-hand (S) lay in the outermost layer.

3. Conductor Shield

The conductor shield shall be a semi-conducting nylon tape and shall be applied helically with a wrap over the conductor and a layer of extruded semi-conducting compound.

Size $\leq 150 \text{ mm}^2$: Applied extruded semi-conducting compound

Size $\geq 185 \text{ mm}^2$: Applied semi-conducting nylon tape and extruded semi-conducting compound

The thickness of the conductor shield shall be approximate 0.5 mm.

4. Insulation

The insulation shall be cross-linked polyethylene (XLPE) compound meet the requirements of IEC 60502-2 : 2014.

The average thickness of the insulation shall be not less than that given in Table 1.

The minimum thickness shall not fall below 90% of the nominal value in Table 1 by more than 0.1 mm.

5. Insulation Shield

The insulation shield shall be a layer of extruded semi-conducting compound and shall be free stripping.

The thickness of the insulation shield shall be approximate 0.5 mm.

6. Metallic Shield

The metallic shield shall be an uncoated annealed copper tape and shall be applied helically with a lap over the insulation shield.

The thickness of the copper tape shall be approximate 0.1 mm.

A suitable separator tape shall be applied helically over the shielded core for single-core only.

7. Cabling (For multi-cores only)

The individual shielded cores shall be cabled together with non-hygrosopic filler to give the completed cable a substantially circular cross section.

The direction of lay shall be left-hand (S) lay.

A suitable binder tape shall be applied helically over the cabled core.

8. Core Identification

The cores shall be identified by colors of identification tape, placed longitudinally under the metallic shield, as follow :

Single-core : Not inserted color of identification tape

3-cores : white, red, blue

9. Sheath

The sheath shall be sunlight resistant polyvinyl chloride (PVC/ST2) compound meet the requirements of IEC 60502-2 : 2014.

The average thickness of the sheath shall be not less than that given in Table 1.

The minimum thickness shall not fall below 80% of the nominal value by more than 0.2 mm.

The color of the sheath shall be black.

10. Marking on Cable

The marking items shall be marked by printed at intervals not exceeding 1 meter with suitable means throughout the length of cable.

1. Manufacturer's name and/or trade mark "  YAZAKI..... : TYE"

2. Year of manufacture

3. Rated circuit voltage "18/30(36)KV"

4. Type of conductor "CU"

5. Type of insulation and sheath "XLPE/PVC"

6. Type of cable "POWER CABLE"

7. Number of cores and size of conductor

8. The continuous reel length marking (in figure) shall be made on the sheath at every 1 meter

11. Test and Properties

The cable shall meet the requirements in Test and Inspection and Table 1, when tested in accordance with IEC 60502-2 : 2014, IEC 60228 : 2004 and IEC 60332-1.


Remark: Sunlight resistant test meet the requirement of TIS 293-2541.

12. Packing

The cable shall be placed on non-returnable wooden reels.

The reels shall be covered with suitable covering to provide the cable with physical protection during transportation and during ordinary storage and handling operations.

Each reel shall be clearly marked as follows.

1. Designation "18/30KV-CV"
2. Number of cores and size of conductor
3. Cable length
4. Net and gross weight
5. Manufacturer's name and/or trade mark " YAZAKI "
6. Rolling direction of reel

Test and Inspection

Routine Tests

- Maximum conductor resistance, Ohm/km.....specified in Table 1
- AC test voltage for 5 minutes, kV.....63
- Maximum partial discharge level*10 pC or better, at 31.14 kV
- Electrical test on over sheathNo breakdown

*The partial discharge level shall be no detectable discharge exceeding the declared sensitivity

Sample Tests

- Construction.....specified in Table 1
- AC test voltage for 4 hours, kV.....72
- Hot set test at $200\text{ }^{\circ}\text{C} \pm 3\text{ }^{\circ}\text{C}$ for XLPE
 - Maximum elongation under load (%)175
 - Maximum permanent elongation after cooling (%).....15

Type Tests

- Flame retardant tested according to IEC 60332-1

Definition concerning the tests

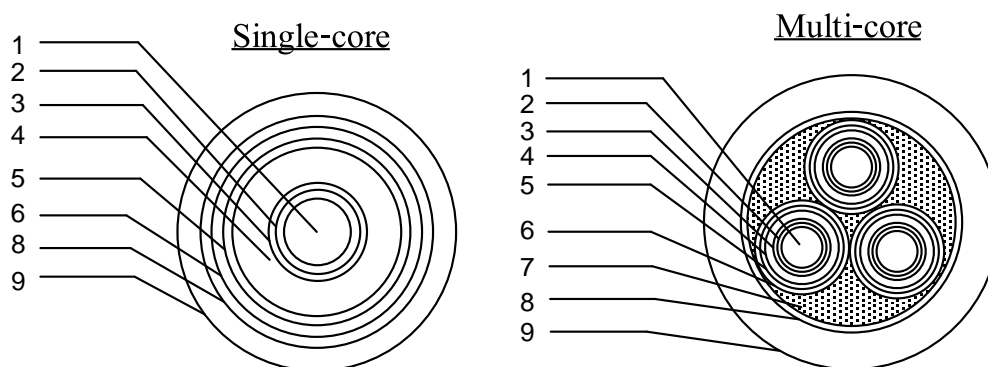
Routine tests: Tests made by the manufacturer on each manufactured length of cable to check that each length meets the specified requirements.

Sample tests: Tests made by the manufacturer on samples of completed cable or components taken from a completed cable, at a specified frequency, so as to verify that the finished product meets the specified requirements.

Type tests: Tests made before supplying, on a general commercial basis, a type of cable covered by this standard, in order to demonstrate satisfactory performance characteristics to meet the intended application.

Cable structure

Cross-sectional (Not scale)



No.	Structure	Material
1	Conductor	Stranded annealed copper
2	Nylon tape	Semi-conducting nylon tape (For size $\geq 185 \text{ mm}^2$ only)
3	Conductor shield	Semi-conducting compound
4	Insulation	Cross-linked polyethylene (XLPE) compound
5	Insulation shield	Semi-conducting compound
6	Metallic shield tape	Copper tape
7	Filler	Non-hygroscopic
8	Binder tape	Spun bond tape or suitable tape
9	Sheath	Polyvinyl chloride (PVC/ST2) compound

Application: Use for installation exposed, or in raceway, wet or dry location, or direct burial in ground.

Maximum conductor temperature of 90°C for normal operation and 250°C for short circuit conditions

Table 1

No. of core	Size (mm ²)	Conductor (wires/types)	Conductor diameter approx. (mm)	Insulation thickness nominal (mm)	Sheath thickness nominal (mm)	Overall diameter approx. (mm)	Conductor resistance at 20°C maximum (Ohm/km)	Weight of cable approx. (kg/km)	Standard packing length (m)
1	50	19/Compacted	8.20	8.0	2.0	32.5	0.387	1264	500
1	70	19/Compacted	9.80	8.0	2.0	34.5	0.268	1513	500
1	95	19/Compacted	11.60	8.0	2.1	36.5	0.193	1834	500
1	120	37/Compacted	13.10	8.0	2.1	38.0	0.153	2128	500
1	150	37/Compacted	14.50	8.0	2.2	39.5	0.124	2450	500
1	185	37/Compacted	16.10	8.0	2.2	41.5	0.0991	2820	500
1	240	61/Compacted	18.60	8.0	2.3	44.0	0.0754	3460	500
1	300	61/Compacted	20.80	8.0	2.4	46.5	0.0601	4122	500
1	400	61/Compacted	23.40	8.0	2.5	49.0	0.0470	5029	500
1	500	61/Compacted	26.60	8.0	2.6	53.0	0.0366	6208	500
1	630	61/Compacted	30.20	8.0	2.7	57.0	0.0283	7667	500
1	800	61/Compacted	34.00	8.0	2.8	61.0	0.0221	9338	300
1	1000	127/Compacted	39.40	8.0	3.0	67.0	0.0176	11922	300

Table 1 (continued)

No. of cores	Size (mm ²)	Conductor (wires/types)	Conductor diameter approx. (mm)	Insulation thickness nominal (mm)	Sheath thickness nominal (mm)	Overall diameter approx. (mm)	Conductor resistance at 20°C maximum (Ohm/km)	Weight of cable approx. (kg/km)	Standard packing length (m)
3	50	19/Compacted	8.20	8.0	3.2	67.5	0.387	4418	500
3	70	19/Compacted	9.80	8.0	3.3	71.5	0.268	5270	300
3	95	19/Compacted	11.60	8.0	3.4	75.5	0.193	6308	300
3	120	37/Compacted	13.10	8.0	3.5	79.0	0.153	7313	300
3	150	37/Compacted	14.50	8.0	3.6	82.0	0.124	8338	300
3	185	37/Compacted	16.10	8.0	3.7	86.5	0.0991	9691	300
3	240	61/Compacted	18.60	8.0	3.9	92.5	0.0754	11798	200
3	300	61/Compacted	20.80	8.0	4.0	97.5	0.0601	13923	200