

SPECIFICATION**For****YK 0.6/1KV-CV**

0.6/1(1.2)kV Copper Conductor XLPE Insulated PVC Sheathed

Super Soft Power Cable

(0.6/1(1.2)kV, Cu/XLPE/PVC)

BY Wachara
(Wachara Sangsomritphon)

MANAGER, Cable Design Section

APP. Wachara
(Surachart Mame)

MANAGER, Development Department

Rev.	Date	Description
0	28/1/2020	Issued specification
1	4/11/2020	Correct the electrical data
2	2/12/2020	Change marking on cable
3	6/2/2024	Update Table 1
4	8/3/2024	Update specification

APP. _____
(_____)
CUSTOMER

Customer Document	Rev.

Remark:

This document is based on the Customer Document for the structure and properties of electric wire and cable only. If there are different points, will be shown in deviation table.

1. Scope

This specification covers 1000V copper conductor cross-linked polyethylene (XLPE) insulated polyvinyl chloride (PVC) sheathed super soft power cable.

The cable shall be in accordance with IEC 60502-1 : 2021.

The finished cables shall meet the flame test requirements per IEC 60332-1.

2. Conductor

For size $\leq 10 \text{ mm}^2$:

The conductor shall be non-compacted concentric stranded uncoated annealed copper conductor in accordance with IEC 60228 : 2004 , Class 2.

The direction of lay shall be left-hand (S) lay.

For size $\geq 16 \text{ mm}^2$:

The conductor shall be compacted concentric stranded uncoated annealed copper conductor in accordance with IEC 60228 : 2004, Class 2.

The direction of lay shall be left-hand (S) lay in the outermost layer.

3. Insulation

The insulation shall be cross-linked polyethylene (XLPE) compound meet the requirements of IEC 60502-1 : 2021.

The average thickness of the insulation shall be not less than that given in Table 1.

The minimum thickness shall not fall below 90% of the nominal value in Table 1 by more than 0.1 mm.

4. Cabling (For multi-cores only)

The individual insulated cores shall be cabled together with suitable non-hygroscopic filler to give the completed cable a substantially circular cross section.

The direction of lay shall be left-hand (S) lay.

A suitable binder tape shall be applied helically over the cabled core.

5. Core Identification

The cores shall be identified by color, as follows :

Single-core : white

2-cores : blue, brown

3-cores : brown, black, grey

4-cores : blue, brown, black, grey

(White color is natural color of XLPE insulation)

6. Sheath

The sheath shall be sunlight resistant polyvinyl chloride (PVC/ST2) compound meet the requirements of IEC 60502-1 : 2021.


The average thickness of the sheath shall not be less than that given in Table1.

The minimum thickness shall not fall below 80% of the nominal value in Table 1 by more than 0.2 mm.

The color of the sheath shall be black.

7. Marking on Cable

The marking items from 1 to 9 shall be marked at intervals not exceeding 1 meter with suitable means throughout the length of cable.

1. Manufacturer's name and/or trade mark "  YAZAKI..... : TYE"
2. Year of manufacture
3. Cable code "YK"
4. Rated circuit voltage "0.6/1KV"
5. Type of conductor "CU"
6. Type of insulation and sheath "XLPE/PVC"
7. Type of cable "POWER CABLE"
8. Number of cores and size of conductor
9. TIS logo and standard number
10. The continuous reel length marking (in figure) by printed shall be made on the sheath at every 1 meter (For single-core size $\geq 10 \text{ mm}^2$)

8. Test and Properties

The cable shall be meet the requirements in Test and Inspection and Table 1, when tested in accordance with IEC 60502-1 : 2021, IEC 60228 : 2004 and IEC 60332-1.


Remark: Sunlight resistant test meet the requirement of TIS 293-2541.

9. Packing

The cable shall be placed on non-returnable wooden reels.

The reels shall be covered with suitable covering to provide the cable with physical protection during transportation and during ordinary storage and handling operations.

Each reel shall be clearly marked as follows.

1. Designation "YK 0.6/1KV-CV"
2. Number of cores and size of conductor
3. Cable length
4. Net and gross weight
5. Manufacturer's name and/or trade mark "  **YAZAKI** "
6. Rolling direction of reel
7. TIS logo and standard number

Test and Inspection

Routine Tests

- Maximum conductor resistance, Ohm/km..... specified in Table 1
- AC test voltage for 5 minutes, kV..... 3.5

Sample Tests

- Construction..... specified in Table 1
- Hot set test at $200\text{ }^{\circ}\text{C} \pm 3\text{ }^{\circ}\text{C}$ for XLPE
 - Maximum elongation under load (%)175
 - Maximum permanent elongation after cooling (%).....15

Type Tests

- Flame retardant tested according to IEC 60332-1.

Definition concerning the tests

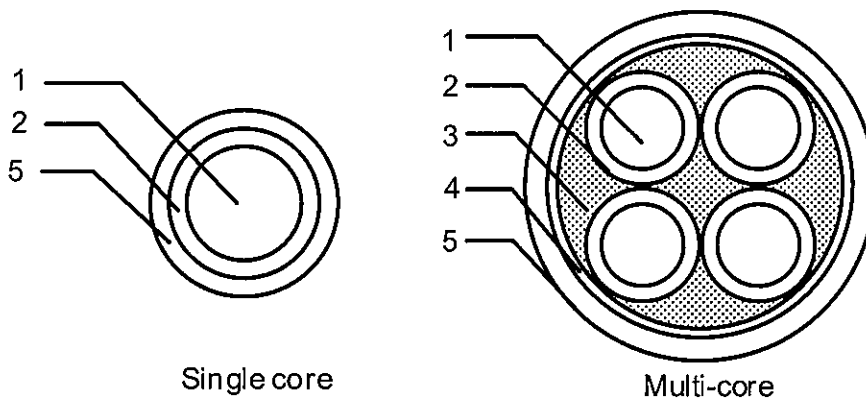
Routine tests: Tests made by the manufacturer on each manufactured length of cable to check that each length meets the specified requirements.

Sample tests: Tests made by the manufacturer on samples of completed cable or components taken from a completed cable, at a specified frequency, so as to verify that the finished product meets the specified requirements.

Type tests: Tests made before supplying, on a general commercial basis, a type of cable covered by this standard, in order to demonstrate satisfactory performance characteristics to meet the intended application.

Cable structure

Cross-sectional (Not scale)



No.	Structure	Material
1	Conductor	Stranded annealed copper
2	Insulation	Cross-Linked Polyethylene (XLPE)
3	Filler	Non-hygroscopic
4	Binder Tape	Spun bond tape or suitable tape
5	Sheath	Polyvinyl chloride (PVC/ST2)

Application: Use for installation in open tray, conduit, underground duct trench or direct burial in ground, at wet or dry location. Maximum conductor temperature of 90°C for normal operation and 250°C for short circuit conditions.

Table 1

No. of core	Size (mm ²)	Conductor		Insulation thickness nominal (mm)	Sheath thickness nominal (mm)	Overall diameter approx. (mm)	Conductor resistance at 20°C maximum (Ohm/km)	Weight of cable approx. (kg/km)	Standard packing length (m)	
		No. of wires (wires)	Type							
1	2.5	7	Non-compacted	0.7	1.4	7.0	7.41	65	1000	2000
1	4	7	Non-compacted	0.7	1.4	7.5	4.61	80	1000	2000
1	6	7	Non-compacted	0.7	1.4	8.5	3.08	110	1000	2000
1	10	7	Non-compacted	0.7	1.4	9.0	1.83	150	1000	2000
1	16	7	Compacted	0.7	1.4	10.0	1.15	210	1000	2000
1	25	7	Compacted	0.9	1.4	11.5	0.727	300	1000	2000
1	35	7	Compacted	0.9	1.4	12.5	0.524	390	1000	2000
1	50	7	Compacted	1.0	1.4	14.0	0.387	520	1000	2000
1	70	19	Compacted	1.1	1.4	16.0	0.268	710	1000	2000
1	95	19	Compacted	1.1	1.5	18.0	0.193	970	1000	2000
1	120	19	Compacted	1.2	1.5	19.5	0.153	1200	1000	2000
1	150	37	Compacted	1.4	1.6	21.5	0.124	1470	1000	2000
1	185	37	Compacted	1.6	1.6	23.5	0.0991	1840	1000	2000
1	240	37	Compacted	1.7	1.7	26.5	0.0754	2370	1000	1500

Table 1 (continued)

No. of cores	Size (mm ²)	Conductor		Insulation thickness nominal (mm)	Sheath thickness nominal (mm)	Overall diameter approx. (mm)	Conductor resistance at 20°C maximum (Ohm/km)	Weight of cable approx. (kg/km)	Standard packing length (m)	
		No. of wires (wires)	Type							
2	2.5	7	Non-compacted	0.7	1.8	13.0	7.41	170	1000	2000
2	4	7	Non-compacted	0.7	1.8	14.0	4.61	210	1000	2000
2	6	7	Non-compacted	0.7	1.8	14.5	3.08	250	1000	2000
2	10	7	Non-compacted	0.7	1.8	16.5	1.83	360	1000	2000
2	16	7	Compacted	0.7	1.8	18.5	1.15	490	1000	2000
2	25	7	Compacted	0.9	1.8	22.0	0.727	720	1000	2000
2	35	7	Compacted	0.9	1.8	24.0	0.524	930	1000	2000
2	50	7	Compacted	1.0	2.0	27.0	0.387	1230	1000	2000
2	70	19	Compacted	1.1	2.0	31.0	0.268	1700	1000	

Table 1 (continued)

No. of cores	Size (mm ²)	Conductor			Insulation thickness nominal (mm)	Sheath thickness nominal (mm)	Overall diameter approx. (mm)	Conductor resistance at 20°C maximum (Ohm/km)	Weight of cable approx. (kg/km)	Standard packing length (m)	
		No. of wires (wires)	Type	Diameter approx. (mm)							
3	2.5	7	Non-compacted	2.01	0.7	1.8	13.0	7.41	190	1000	2000
3	4	7	Non-compacted	2.54	0.7	1.8	14.5	4.61	260	1000	2000
3	6	7	Non-compacted	3.09	0.7	1.8	16.0	3.08	330	1000	2000
3	10	7	Non-compacted	3.99	0.7	1.8	17.5	1.83	460	1000	2000
3	16	7	Compacted	4.80	0.7	1.8	19.5	1.15	640	1000	2000
3	25	7	Compacted	6.10	0.9	1.8	23.0	0.727	960	1000	2000
3	35	7	Compacted	7.10	0.9	1.8	25.5	0.524	1250	1000	2000
3	50	7	Compacted	8.30	1.0	2.0	29.0	0.387	1660	1000	2000
3	70	19	Compacted	9.90	1.1	2.0	33.0	0.268	2300	1000	1000

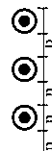
Table 1 (continued)

No. of cores	Size (mm ²)	Conductor		Insulation thickness nominal (mm)	Sheath thickness nominal (mm)	Overall diameter approx. (mm)	Conductor resistance at 20°C maximum (Ohm/km)	Weight of cable approx. (kg/km)	Standard packing length (m)	
		No. of wires (wires)	Type	Diameter approx. (mm)						
4	2.5	7	Non-compacted	2.01	0.7	1.8	7.41	230	1000	2000
4	4	7	Non-compacted	2.54	0.7	1.8	4.61	310	1000	2000
4	6	7	Non-compacted	3.09	0.7	1.8	3.08	410	1000	2000
4	10	7	Non-compacted	3.99	0.7	1.8	1.83	580	1000	2000
4	16	7	Compacted	4.80	0.7	1.8	1.15	810	1000	2000
4	25	7	Compacted	6.10	0.9	1.8	0.727	1220	1000	2000
4	35	7	Compacted	7.10	0.9	1.8	0.524	1580	1000	1500
4	50	7	Compacted	8.30	1.0	2.0	0.387	2140	1000	
4	70	19	Compacted	9.90	1.1	2.0	0.268	2960	1000	

Table 2

No. of core	Size (mm ²)	A.C. resistance R (Ohm/km)	Inductance L (mH/km)	Reactance XL (Ohm/km)	Impedance Z (Ohm/km)	Bending radius minimum (mm)	Pulling tension maximum (kgf)	Short circuit I sec at conductor maximum (kA)	Insulation resistance at 20°C minimum (MOhm-km)	Current rating in free air at 40°C maximum (A)
1	2.5	9.4485	0.6314	0.1984	9.4506	56	17.5	0.354	2100	42
1	4	5.8782	0.5988	0.1881	5.8813	60	28	0.567	1700	55
1	6	3.9273	0.5754	0.1808	3.9315	65	42	0.851	1450	70
1	10	2.3335	0.5459	0.1715	2.3398	72	70	1.42	1250	95
1	16	1.4664	0.5284	0.1660	1.4758	78	112	2.27	1000	124
1	25	0.9271	0.5159	0.1621	0.9412	90	175	3.55	1050	165
1	35	0.6683	0.5017	0.1576	0.6866	98	245	4.97	900	202
1	50	0.4937	0.4913	0.1544	0.5172	116	350	7.10	850	246
1	70	0.3420	0.4716	0.1482	0.3727	125	490	9.94	800	310
1	95	0.2465	0.4651	0.1461	0.2865	142	665	13.5	650	384
1	120	0.1956	0.4587	0.1441	0.2429	156	840	17.0	650	446
1	150	0.1587	0.4555	0.1431	0.2137	170	1050	21.3	700	509
1	185	0.1271	0.4536	0.1425	0.1910	188	1295	26.3	700	590
1	240	0.0972	0.4484	0.1409	0.1711	210	1680	34.1	650	702

Remark :



Laying type : Spacing

Table 2 (continued)

No. of cores	Size (mm ²)	A.C. resistance R (Ohm/km)	Inductance L (mH/km)	Reactance XL (Ohm/km)	Impedance Z (Ohm/km)	Bending radius minimum (mm)	Pulling tension maximum (kgf)	Short circuit 1 sec at conductor maximum (kA)	Insulation resistance at 20°C minimum (MOhm-km)	Current rating in free air at 40°C maximum (A)
2	2.5	9.4485	0.3210	0.1009	9.4490	74	35	0.354	2100	36
2	4	5.8782	0.3010	0.0946	5.8790	80	56	0.567	1700	47
2	6	3.9273	0.2871	0.0902	3.9284	87	84	0.851	1450	60
2	10	2.3335	0.2710	0.0851	2.3351	98	140	1.42	1250	81
2	16	1.4665	0.2624	0.0824	1.4688	110	224	2.27	1000	107
2	25	0.9272	0.2645	0.0831	0.9309	129	350	3.55	1050	143
2	35	0.6684	0.2569	0.0807	0.6733	141	490	4.97	900	175
2	50	0.4938	0.2536	0.0797	0.5002	156	700	7.10	850	214
2	70	0.3422	0.2421	0.0761	0.3506	180	980	9.94	800	270

Table 2(continued)

No. of cores	Size (mm ²)	A. C. resistance R (Ohm/km)	Inductance L (mH/km)	Reactance XL (Ohm/km)	Impedance Z (Ohm/km)	Bending radius minimum (mm)	Pulling tension maximum (kgf)	Short circuit 1 sec at conductor maximum (kA)	Insulation resistance at 20°C minimum (MOhm-km)	Current rating in free air at 40°C maximum (A)
3	2.5	9.4485	0.3210	0.1009	9.4490	77	52.5	0.354	2100	29
3	4	5.8782	0.3010	0.0946	5.8790	85	84	0.567	1700	39
3	6	3.9274	0.2871	0.0902	3.9284	92	126	0.851	1450	50
3	10	2.3335	0.2710	0.0851	2.3351	104	210	1.42	1250	67
3	16	1.4665	0.2624	0.0824	1.4688	116	336	2.27	1000	89
3	25	0.9272	0.2645	0.0831	0.9309	137	525	3.55	1050	119
3	35	0.6685	0.2569	0.0807	0.6733	150	735	4.97	900	146
3	50	0.4939	0.2536	0.0797	0.5003	168	1050	7.10	850	178
3	70	0.3424	0.2421	0.0761	0.3507	198	1470	9.94	800	225

Table 2 (continued)

No. of cores	Size (mm ²)	A.C. resistance R (Ohm/km)	Inductance L (mH/km)	Reactance XL (Ohm/km)	Impedance Z (Ohm/km)	Bending radius minimum (mm)	Pulling tension maximum (kgf)	Short circuit 1 sec at conductor maximum (kA)	Insulation resistance at 20°C minimum (MOhm-km)	Current rating in free air at 40°C maximum (A)
4	2.5	9.4485	0.3210	0.1009	9.4490	83	70	0.354	2100	29
4	4	5.8782	0.3010	0.0946	5.8790	92	112	0.567	1700	39
4	6	3.9274	0.2871	0.0902	3.9284	100	168	0.851	1450	50
4	10	2.3335	0.2710	0.0851	2.3351	113	280	1.42	1250	67
4	16	1.4665	0.2624	0.0824	1.4688	126	448	2.27	1000	89
4	25	0.9272	0.2645	0.0831	0.9309	149	700	3.55	1050	119
4	35	0.6685	0.2569	0.0807	0.6733	164	980	4.97	900	146
4	50	0.4939	0.2536	0.0797	0.5003	186	1400	7.10	850	178
4	70	0.3424	0.2421	0.0761	0.3507	216	1960	9.94	800	225